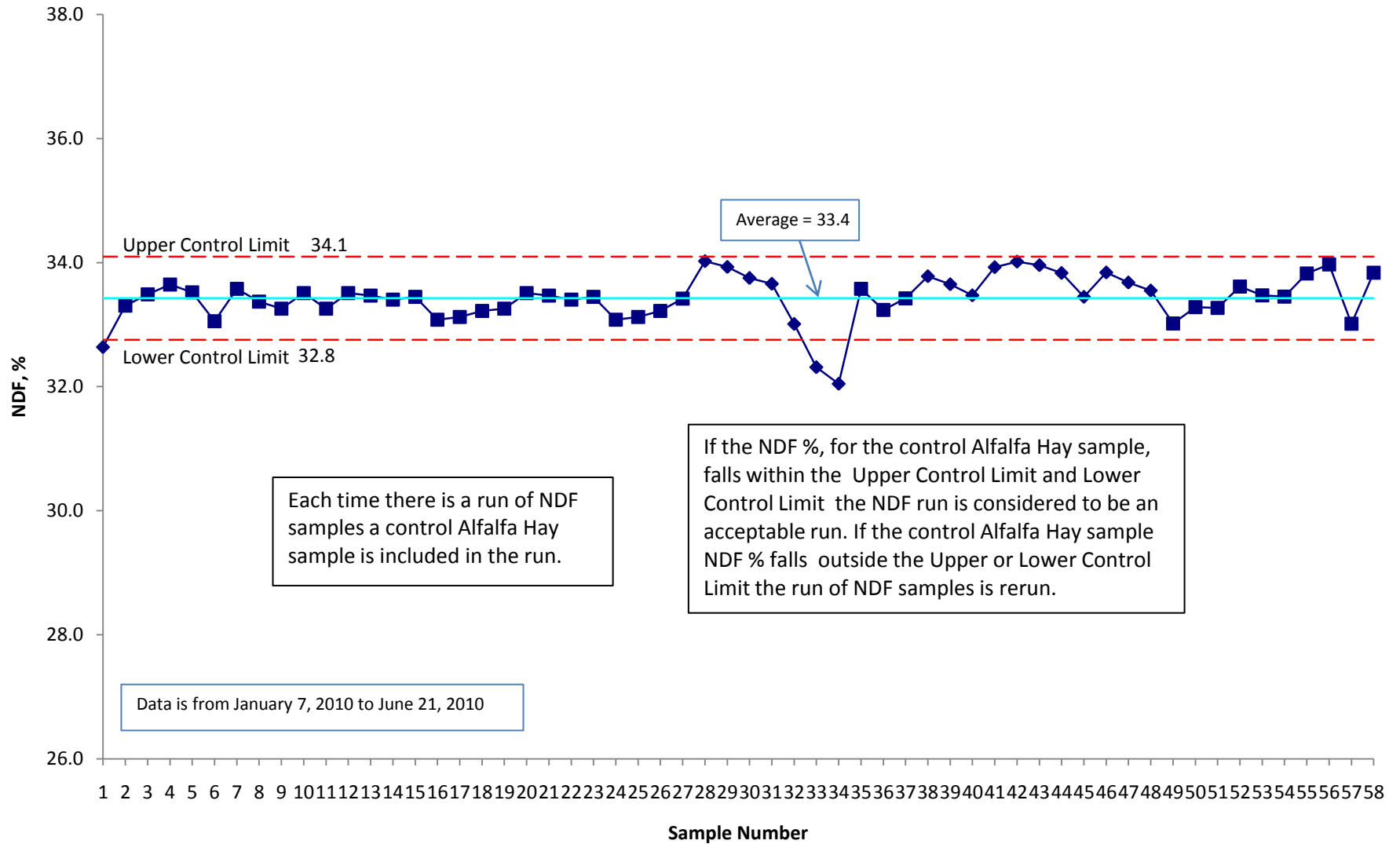


# Control Alfalfa Hay Sample NDF, % X Chart



Each time there is a run of NDF samples a control Alfalfa Hay sample is included in the run.

If the NDF %, for the control Alfalfa Hay sample, falls within the Upper Control Limit and Lower Control Limit the NDF run is considered to be an acceptable run. If the control Alfalfa Hay sample NDF % falls outside the Upper or Lower Control Limit the run of NDF samples is rerun.

Data is from January 7, 2010 to June 21, 2010