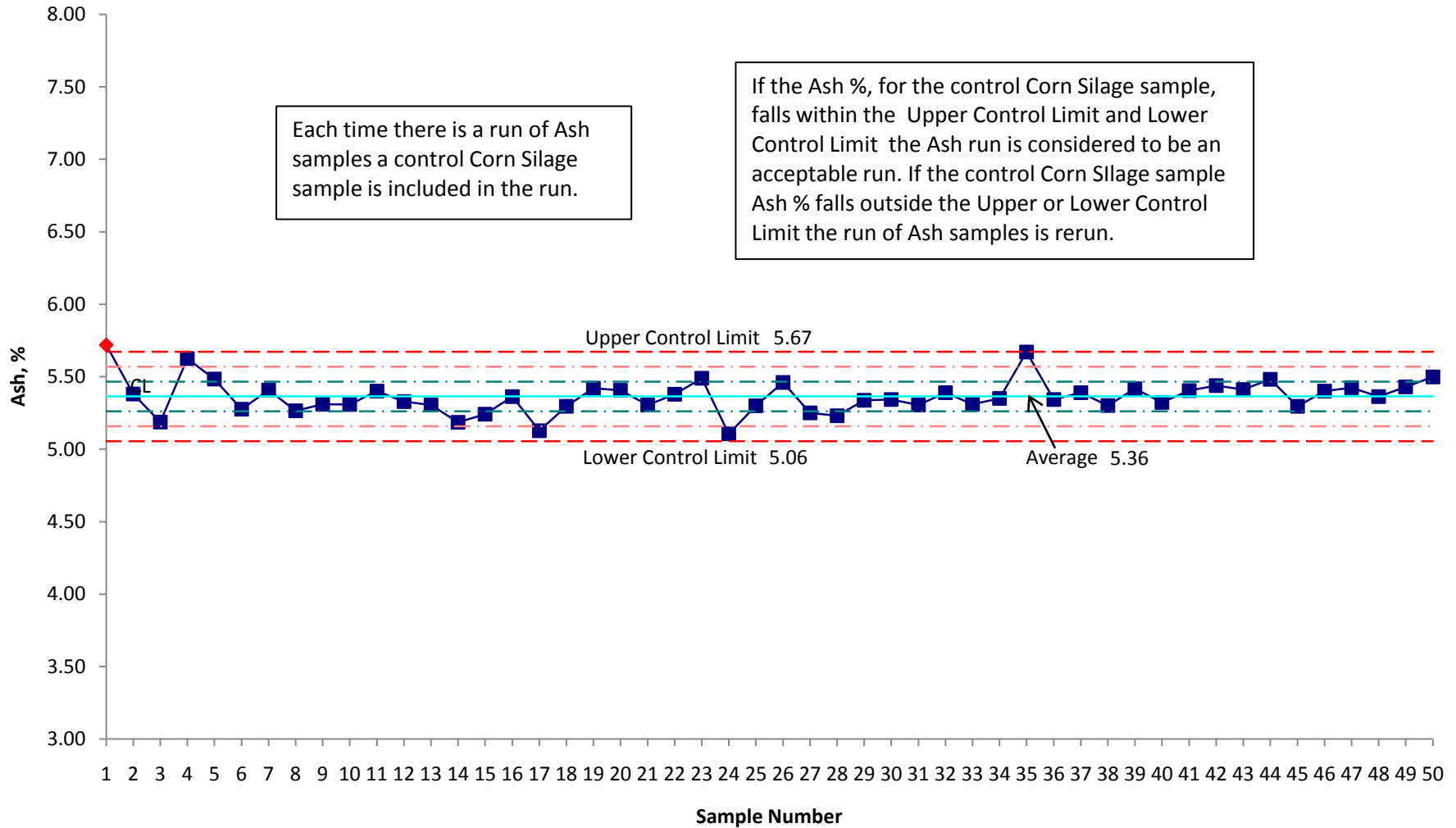


# Control Corn Silage Ash, % X Chart

Each time there is a run of Ash samples a control Corn Silage sample is included in the run.

If the Ash %, for the control Corn Silage sample, falls within the Upper Control Limit and Lower Control Limit the Ash run is considered to be an acceptable run. If the control Corn Silage sample Ash % falls outside the Upper or Lower Control Limit the run of Ash samples is rerun.



■ Ash DM    - - - UCL    — Average    - - - LCL